



# Overview: Six Sigma and the Organization

- Six sigma and organizational goals
- Lean principles in the organization
- O Design for six sigma (DFSS) methodologies

### **Define Phase**

- Project identification
- Voice of the customer (VOC)
- Project management basics
- Management and planning tools
- Business results for projects

#### **Measure Phase**

- Process analysis
- Statistical distributions
- Collecting and summarizing data
- Measurement system analysis (MSA)
- Process and performance capability

## **Analyze Phase**

- Exploratory data analysis
- Hypothesis testing

## **Improve Phase**

- O Design of experiments (DOE)
- Root cause analysis
- Lean Tools

#### **Control Phase**

- Statistical process control (SPC)
- Control plan



